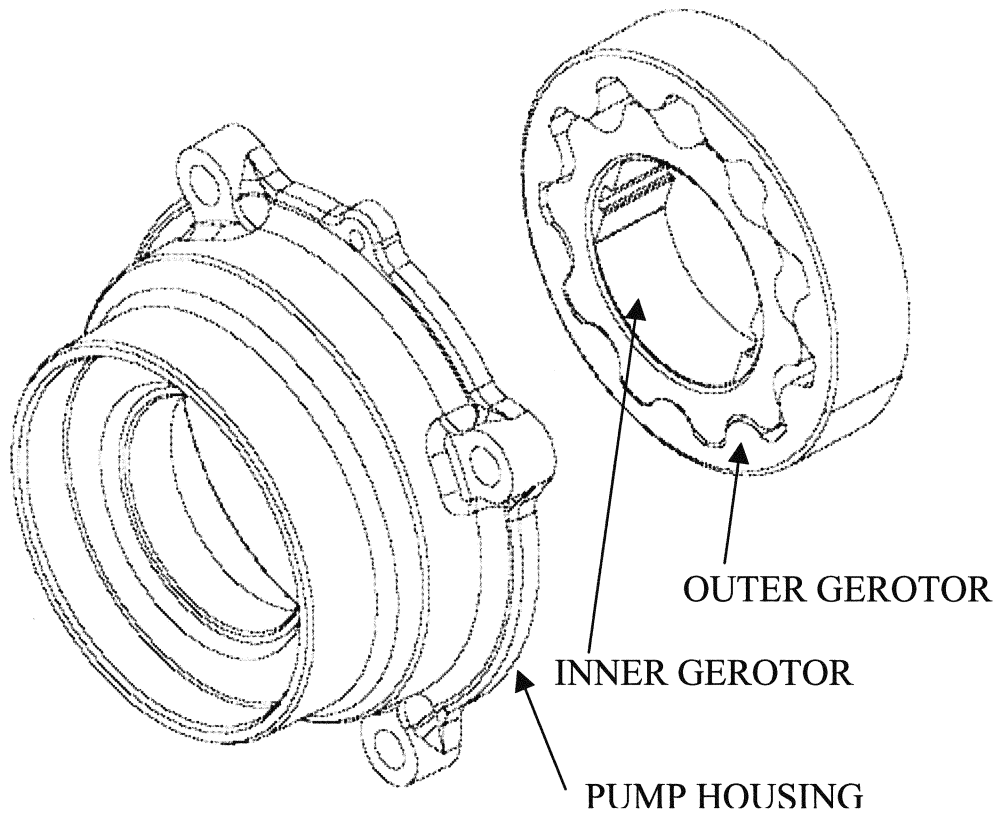


INSTALLATION INSTRUCTIONS

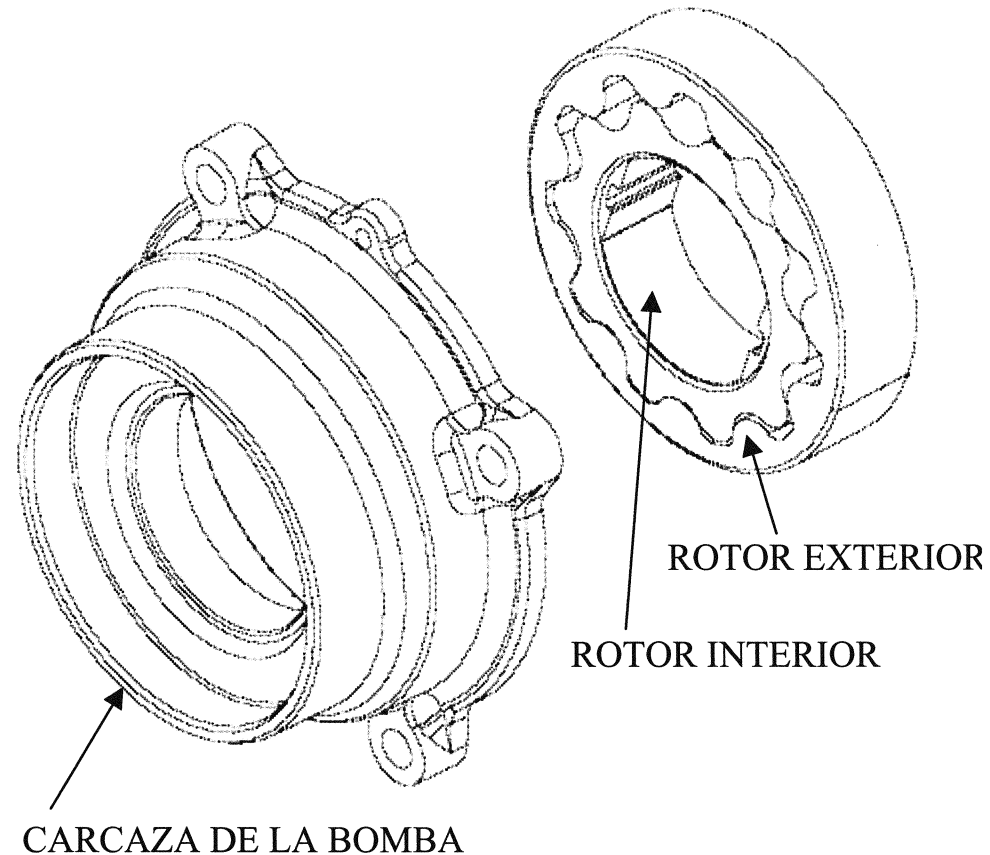
FORM M20815
REV. C
FRONT



This pump has an inner rotor with 10 teeth as compared to 14 teeth on the original pump. The rotor thickness has also been reduced. These changes to the pump allow it to provide an improved supply of oil to the engine. Before installing the pump to the engine block, lubricate the gerotor set by dipping the rotors in clean motor oil. Install the square cut o-ring in the pump housing. Install the pump over the dowel pins in the engine block taking care not to damage the crankshaft seal. Install the pump mounting bolts and torque to 20 ft-lbs.

INSTRUCCIONES DE INSTALACION

FORM M20815
REV. C
BACK



Esta Bomba tiene un rotor interno con 10 dientes, la original tenia 14 dientes. El grueso del Rotor tambien a sido reducido. Estos cambios a la Bomba le permite mejorar el suministro de aceite al motor. Antes de instalar la bomba al monoblock, lubricar el rotor sumergendolo en aceite limpio de motor. Instalar el o'ring cuadrangular en la carcaza de la bomba. Instalar la bomba en los pins en el monoblock teniendo cuidado de no lastimar la junta. Instalar los pernos de montaje de la bomba y torquar a 20 pies-libra.